

Work Order ID 76522

76522

Page 1

November-16-11 12:02:55 PM

Item ID: D2661-2 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, RH Fwd Aft Out 206

Start Date: 11/16/11 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 11/17/11 Req'd Qty: 6.00 ***6*** Customer: CU-DAR001

Reference: RMA RA111291 - *RETURN*

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2661	Rev D

100

0.00

100

QC

Quality Control

Memo
INSPECT RA111291

0.00

8 w/ins

110

0.00

110

Small Fab

Small Fab

Memo
SCRAP/DESTROY PARTS

0.00

Discontinue h

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

0.00

W 11.11.11

Picklist Print

November-16-11 12:02:55 PM

Page 1

Work Order ID: 76522

Parent Item: D2661-2

Start Date: 11/16/11

Required Date: 11/17/11

Parent Item Name: Saddle, RH Fwd Aft Out 206

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: C00.11.01Removed P/O for Powder Coat - in house processEC
IPP Rev:D As per Rev D 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2661-2 Saddle, RH Fwd Aft Out 206		Manufactured	No				Each	11.0000		6			

Location

Loc Qty

Loc Code

ST476

11

73842

1

75117

10

9913 x 1

10476 x 3

10015 x 1

10016 x 1



RA 291 D266 / D2662

SADDLES
NCR11-935

Received @ Dart November 11th, 2011
Inspected @ Dart November 16th, 2011

Instructions for RA 111291 D2661/D2662 Saddles

- Qty X 34 saddles were returned
- Following are to be SCRAPED**
 - D2662-2 B11028 QTY X 4, B9043 QTY X 2, B9042 QTY X 3
 - D2661-1 B64559 QTY X 5
 - D2661-2 B9913 QTY X 1, B10476 QTY X 3, B10015 QTY X 1, B10016 QTY X 1
- Need a work order to scrap
- Following are to be returned to STOCK**
 - D2662-2 B74482 QTY X 1, B74484 QTY X 1, B75118 QTY X 1
 - D2662-1 B73846 QTY X 2
 - D2661-1 B73839 QTY X 4
 - D2661-2 B74475 QTY X 4
- Need a separate work order for each model to return back in to stock

- D2662-2 B74483 was dropped by DS needs to be striped then assed by QC and if not damaged to be re powder coated and put back in to stock under a new BATCH #

Keep

✓ 76516 - D2661-1	4	73839
✓ 76517 - D2661-2	4	74475
✓ 76518 - D2662-1	2	73846
✓ 76519 - D2662-2	3	1-74482 1-74484 1-75118

Scrap

5	-64559
6	1-9913 3-10476 1-10015 1-10016
7	
8	
9	4-11028 2-9043 3-9042

76521 ✓
76523 ✓

Linda Lacelle

From: David Shepherd <dshepherd@dartaero.com>
Sent: November-17-11 9:56 AM
To: 'Bill Beckett'
Cc: llacelle@dartaero.com; Peggy McDonald
Subject: RE: RA 111291 D2661-D2662 saddles

Bill,

When we talked to Ronnie Kearns, I thought for sure that Ft Rucker would want to change out the saddles on the early skidtubes so that they wouldn't run into a compatability problem in the future. This was not the case. Ronnie thought this would be a nightmare for Ft Rucker and recommended that we handle this on a case-by-case basis. Famous last words, but I don't think saddle replacement is going to be a common occurrence.

I agree that we should retain the old saddles and put them in quarantine (as Rev. D) so that if a customer needs to replace an old saddle, we can offer them a replacement. We will have to get customers to provide us with the batch number of the D2661/D2662 saddle they are replacing so that we send them Rev. D or Rev. E as applicable. Can we put some sort of note to this effect in Intuitive and Quantum???

Again, I don't think this will be a common occurrence. By the time they need to replace the saddles, the customers will probably have to replace the entire skidtubes.

David

From: Bill Beckett [mailto:bbeckett@dartaero.com]
Sent: November-16-11 11:30 AM
To: David Shepherd
Cc: llacelle@dartaero.com
Subject: FW: RA 111291 D2661-D2662 saddles

David,

What do you recommend? It seems to me that we need to keep spares on hand for existing customers, or else be in a position where a customer using the old change number needs one saddle and is forced to buy 8 (or more likely be given 8 on a no-charge!).

Let me know what you think.

Bill

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: November 16, 2011 1:07 PM
To: Bill Beckett
Subject: FW: RA 111291 D2661-D2662 saddles

Per the attachment, the following saddles are the old ones that were going to be scrapped:

9 x D2662-2

5 x D2661-1

6 x D2661-2

I checked through Intuitive and Coss, and these are the qty of old saddles that are out there:

16 x D2661-1
20 x D2661-2
18 x D2662-1
16 x D2662-2

The others were the spares we shipped and will be returned to stock.
Let me know if you require other information.
Linda

From: Eric Downing [mailto:edowning@dartaero.com]
Sent: November-16-11 10:05 AM
To: Linda Lacelle; Melanie Fauteux; Cathy Kerr
Cc: psmith@dartaero.com; Susanne Sheldon; Sian Willems; 'David Shepherd'; Marc Bellavance
Subject: RA 111291 D2661-D2662 saddles

Here are the instructions for this return. Please read the attachment.
Thanks

Eric Downing
QC COORDINATOR
DART AEROSPACE
EDOWNING@DARTAERO.COM

